

### Technical Data Sheet

## Sustason<sup>®</sup> PPSU MG (Radel<sup>®</sup> R5500) green - ASTM

#### Typical characteristics

- Good sterilisation resistance
- High heat deflection temperature
- ISO 10993-5 tested on semi-finished product
- High impact resistance
- Chemical resistant
- High resistance to gamma and x-rays

#### Typical industries

- Healthcare

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	ASTM D792	g / cm <sup>3</sup>	1.29
Water Absorption 24 hours	ASTM D570	%	0.37
Water Absorption Saturation	ASTM D570	%	1.1
<b>Mechanical properties</b>			
Hardness	ASTM D2240	Shore D	80
Tensile Strength at yield 73°F	ASTM D638	psi	11000
Tensile Modulus	ASTM D638	psi	390000
Elongation at Break	ASTM D638	%	30
Flexural Strength	ASTM D790	psi	15500
Flexural Modulus	ASTM D790	psi	350000
Compressive Strength	ASTM D695	psi	14000
Rockwell Hardness	ASTM D785	M	80
Rockwell Hardness	ASTM D785	R	120
Izod Impact, Notched	ASTM D256	ft-lb/in	13
<b>Thermal properties</b>			
Thermal Conductivity		in/hr/ft <sup>2</sup> /°F	2.42
Coefficient of Linear Thermal Expansion	ASTM D696	in/in/°F x10 <sup>-5</sup>	3.1

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	Test method	Unit	Guideline value
Melting Point		°F	424
Continuous Service Temperature, Air		°F	320
Deflection Temperature at 1.8Mpa (264psi)	ASTM D648	°F	420
Deflection Temperature at 1.8Mpa (66psi)	ASTM D648	°F	417
<b>Electrical properties</b>			
Surface resistivity	ASTM D257	Ω/cm	10 <sup>16</sup>
<b>Compliance properties</b>			
FDA			Yes
NSF			No
USDA			Yes

This material is not intended for the use in medical products that remain for more than 24 hours in the human body or are intended to remain in contact with internal human tissue or blood for more than 24 hours. The short-term maximum application temperature only applies to very low mechanical stress for a few hours. The long-term maximum application temperature is based on the thermal ageing of plastics by oxidation, resulting in a decrease of the mechanical properties. This applies to an exposure to temperatures for at least 5.000 hours causing a 50% loss of the tensile strength from the original value (measured at room temperature). This value says nothing about the mechanical strength of the material at high application temperatures. In case of thick-walled parts, only the surface layer is affected by oxidation from high temperatures. With the addition of antioxidants, a better protection of the surface layer is achieved. In any case, the center area of the material remains unaffected. The minimum application temperature is basically influenced by possible stress factors like impact and/or shock under application. The values stated refer to a minimum degree of impact stress. The electrical properties as stated result from measurements on natural, dry material. With other colours (in particular black) or saturated material, there may be clear differences in the electrical properties. The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. They serve as information about our products and are presented as a guide to choose from our range of materials. This, however, does not include an assurance of specific properties or the suitability for particular application purposes that are legally binding. Since the properties also depend on the dimension of the semi-finished products and the degree of crystallization (e.g. nucleating by pigments), the actual values of the properties of a particular product may differ from the indicated values.

